

NEWS
AUTOMATIC PACKAGING MACHINES

PRATIKA 56 MPE X1 and X2

EN



**TOP PERFORMANCE
AND FUTURISTIC DESIGN**



PRATIKA 56 MPE X1 and X2

A PERFECT SYNTHESIS OF RELIABILITY, SPEED AND FLEXIBILITY

The new version of **PRATIKA 56 MPE X1** and **X2** is the product of careful attention to market requirements with the purpose of proposing a technologically advanced and at the same time versatile and “user- friendly” heat shrink packaging machines. Enhanced with strong electronic, mechanical and technological contents, the new **PRATIKA 56 MPE X1** and **X2** heat shrink packaging machine, suitable for operation on both sides thanks to its double hatch, represents a perfect synthesis of reliability, high performance, versatility and safety, bringing a new standard to the way of conceiving automatic packaging machines with heat-shrink film.

“Made in Italy with an international heart”: each of the automatic **MINIPACK®-TORRE** machines is manufactured in the company’s production facilities, though they contain an international heart of electrical and electronic components from a multinational like **SCHNEIDER ELECTRIC**.

THE BEST HIGHLIGHTS

Simple and functional design
Front and rear opening for easy access
Schneider Electric PLC and Touch Screen
Simple, operator-friendly graphics
Possibility of entering pictures of the products on the touch screen
USB port to save recipes and updates
Servo assisted sealing bar
Motorised Center Sealing (only for the X2)
Motorised film opening triangles
Enlarged infeed and outfeed belts to facilitate standard loading and unloading operations

TECHNICAL FEATURES

Automatic fully electrical angular sealer
Schneider Electric M221 for the X1 and M241 for the X2
7 inch colour touch-screen control panel, with 256 customisable programs
Motorised Sealing bar controlled by Schneider Electric brushless motor
Sealing centring device adjustable from touch screen (only for the X2)
Sealing bar opening which may be set on the touch-screen control panel
PTFE treated L-shaped sealing blade
Temperature adjustment of the sealing bar separate by length and width
Adjustment of the sealing time
Sealing force adjustment (min/medium/max)

Electrical height adjustment of the triangles from touch screen control panel
Belt speed (infeed/outfeed) adjusted by Schneider Electric inverter from 6 to 30 m/min
Including belts complying with standards for the food industry (FDA)
New mechanical belts approaching for the X1 and Belts approaching system driven by stepper motor for the X2
Connectors for interfacing with supplementary unloading and loading belts
Motorised winder
Full waste winder warning electronic device
Piece counter (partial/life)
Option to package individual packages or sets of products
Opening hatches fitted with safety microswitch
Control logic with operator safety
Remote support (optional)
Remote control (optional)
Augmented Reality (optional)
Visible and acoustic machine stop alarm signal
Front and rear opening for easy access and servicing
Removable carriage to position reels on the back
Fitted with weights to adjust film tensioning
Horizontal and vertical photocell
Machine on wheels with preinstalled adjustable feet
Reduced energy consumption
Compliance with EC regulations

TECHNICAL DATA

Electrical power supply V 230 1Ph
Maximum power kW 3
Hourly production 0-2800 pz/h for X1 0-3600 pz/h for X2 (based on the measurement of the product and the film used)
Maximum product dimensions mm 600 x 400 x h.160 for X1 e h.240 for X2 (Maximum dimensions cannot be used simultaneously)
Maximum roll dimensions (diameter) mm 300
Maximum reel strip dimensions (width) mm 700
Working plate height mm 870
Machine dimensions (guards closed) mm 2518 x 1240 x h.1558
Machine dimensions (guards open) mm 2893 x 1720 x h.1980
Machine weight (net/gross) kg 573/714



PLUS

- 7 inch colour touch-screen control panel, with 256 customisable programs
- Possibility of entering pictures of the products on the touch screen
- USB port to save recipes and updates
- Simple, operator-friendly graphics
- Servo assisted sealing bar
- Sealing bar opening which may be set on the touch-screen control panel
- Temperature adjustment of the sealing bar separate by length and width
- Adjustment of the sealing time
- Sealing force adjustment (min/medium/max)
- Electrical height adjustment of the triangles from touch screen control panel
- Remote support (optional)
- Remote control (optional)
- Augmented Reality (optional)



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